## Scaling Overview

- What are log scaling \& grading?
- scaling: quantity .... spp, \& net merch. volume
- grading: quality ... products
- Why scale (purpose/ uses of data)
- stumpage
- cut control
- contractor payment
- transactions
- internal inventory
- Legal Requirements/ Authority
- Forest Act - part 6
- Scaling Regulation
- Scaling Manual
- Units of Measure
- Logs
- m3 (dm3)
- fbm
- special products
- stacked (cords) - firewood, shake bolts
- piece count - stakes, posts
- lineal (m) - poles/ pilings, house logs
- mass (kg) - chips


## - History

- counting stumps
- late 1880's - various "log rules": Scribner (unit: FBM)
- 1895 BC Boardfoot Log Scale (FBM)
- method: Vol based on top dia. \& length (i.e. cylinder)
- issues
- 1 " BOARDS as end product
- ... top end so no taper, no kerf
- 1944 BC (Lumber) Cubic Scale
- method:
- Smailian's formula
- ave of top \& butt * L
- 'cunits' (100 ft3)
- issues
- suitable for lumber
- ... not assuming 1" boards
- ... so no kerf ded'n
- But
- ... but still LUMBER based
- ... 'squaring out' allowed
- .. allowances for twist, crooks, cracks
- 1965 BC Firmwood Cubic Scale
- method
- still Smailian's formula
- Close Utiliz'n Stds
- not lumber based ... SOLID net vol
- ... deduct rot, char, catface \& missing ONLY
- 1979 BC Metric Cubic Scale
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- Log Species \& Codes
- HE, BA, SP, FI, CE, CY, LA, LO, WH, YE, UU
- AL, MA, BI, CO, AR, AS
- Weight Scaling
- method
- weigh all loads
- scale a few (at random)
- correction ratio
- factors affecting the Ratio
- spp
- growth rate
- age
- moisture content
- rot
- bark
- foreign matter
- Log Measurements
- Ends
- measure d.i.b. ... but units RADS
- end measured across Dia, but expressed in radius
- $1 \mathrm{rad}=2 \mathrm{~cm}$
- rad's to nearest cm
- ave of 2 measures
- accountant's rule of rounding (to the even)
- butt flare
- Length
- nearest 0.1 m
- accountant's rule of rounding
- shattered end - mid-point (to give solid vol)
- The Scale Stick
- parts: tine, edge, face (side)
- edge
- black
- in RADS
- rad class $=2 \mathrm{~cm}$ (of dia.)
- red
- lines in 20 cm segments
- used for length (now we use tape)
- face
- half cylinder volumes
- in dm3
- Determine gross log volumes
- $13 \mathrm{r} / 17 \mathrm{r} / 8.0 \mathrm{~m}$
- $13 \mathrm{r} / 17 \mathrm{r} / 8.7 \mathrm{~m}$

